5/28

Work Order :	23697
Part Number:	D2618
Otv	200

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	11/	05.06.79	
2	CNC CELL	Machine as per folio FAI95 Material: Delrin or Teflon or Nylon Black material Batch: M\8387	70	05/09/13	
3	QC	Inspect level 2	76	03/09/15	200
4	QC	Inspect level 8	1	65 20 Pds	
5	METAL	Deburr		stal15	
6	QC	Inspect level 5		25.09.15	
7	STORES	Identify and stock	1.0		
8	EXPEDITING	Close W/O Inspect level 21 Cost / part / S/ Suc os/o9/zo (Zog)		05/04/19	200)

Rev	Date	Change	Revised By	Approved
A	97.05.12	New Issue	KB	Approved
В	97.08.28	Change step 2 to outside vendor	DH	<del>                                     </del>
С	98.04.17	Re-Format	KB	<del> </del>
D	99.08.17	Re-format, added notes and inspection level	EC	
Ε	02.02.06	Added CNC machining	NG	

RELEASED
02/02/06

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector				
	L			L							

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
	T	Description of NC		Corrective Action Section B		Verification				
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector		
						:				
						,				
							•	<u> </u>		

Part No:	PAR #:	Fault Category: I	NCR:	Yes No DQA:	Date: <u>05/02/2</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

DART AEROSPACE LTD	Work Order:	23697	
Description: Bushing	Part Number:	D2618	
Inspection Dwg: D2618 Rev: B1		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.100	+/-0.010	3,100				
Ø0.500	+0.000/-0.010	0.500				
Ø0.313	+0.020/-0.000	0.320				
PARE						
——————————————————————————————————————						
		,				
		,				
						·

Measured by: $5.6$ .	Audited by:	R	Prototype Approval:	N/A
Date: 05/09/13	Date:	05.09.15	Date:	N/A

Rev	Date	Change	Revised by	Approved
L A	04.08.26	New Issue	KJ/JLM	
В	04.09.10	Changed tolerance for Ø0.500	KJ/JIM C	will
			· · · · · · · · · · · · · · · · · · ·	

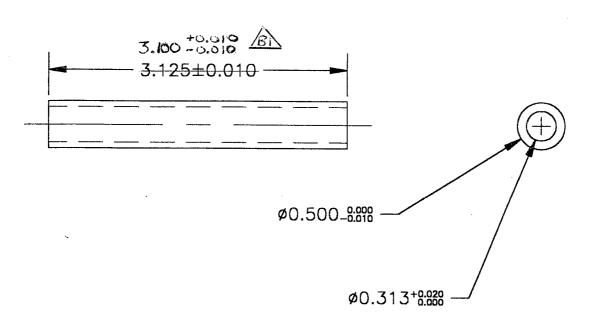






	DESIG B		DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
\	CHEC	KĘD	APPROVED	DRAWING NO.	REV. B
)	BU	<u>J</u> .	BW	D2618 SHEET	1 OF 1
	DATE			ΠΠLE	SCALE
	96:	10:30		BUSHING	1:1
	В	,	97.05.09	3.125 WAS 1.625, .313 WAS .375	,
	81	Q-H	04.06.03	CHANGE DIM FOR BETTER FIT	

## RELEASE D



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING

UNITATED OF SOPY

HOLD LITTICE

WORK ORDER NO. <u>2369</u>7

## Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Jun 28, 2005 10:11 am

Department Code:

Work Order No : 0023697
Project Name : D2618
Project For : WK528
Work Order Type : Main
Main WO Number : Burden Flags : NNNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date : House Part Number: D2618

Invoice Number : Description : Bushing

Invoice Amount: 0.00 Manufactured : Yes

Amount Req'd: 200
Amount Done: 0
Start Date: 06-28-05
Est Finish Date: 07-15-05

Order Entry No : OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000% Act Finish Date : Drawings Reqd : No

Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
Material Cost	= = : •	0.00	0.00	0.00	0.00	0.00
	•			0.00	0.00	0.00
Engineering Hours	:	0.00	0.00		0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	==========	======		
Burden	:	0.00	0.00	0.00		
٢		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark un		0 000	0 000			

Mark up : 0.000 Selling Cost : 0.00 0.000 0.00

- Estimated Actual Labour Hrs/Amount Done : 0.00
Profits/(Loss) : 0.00 0.00 0.00